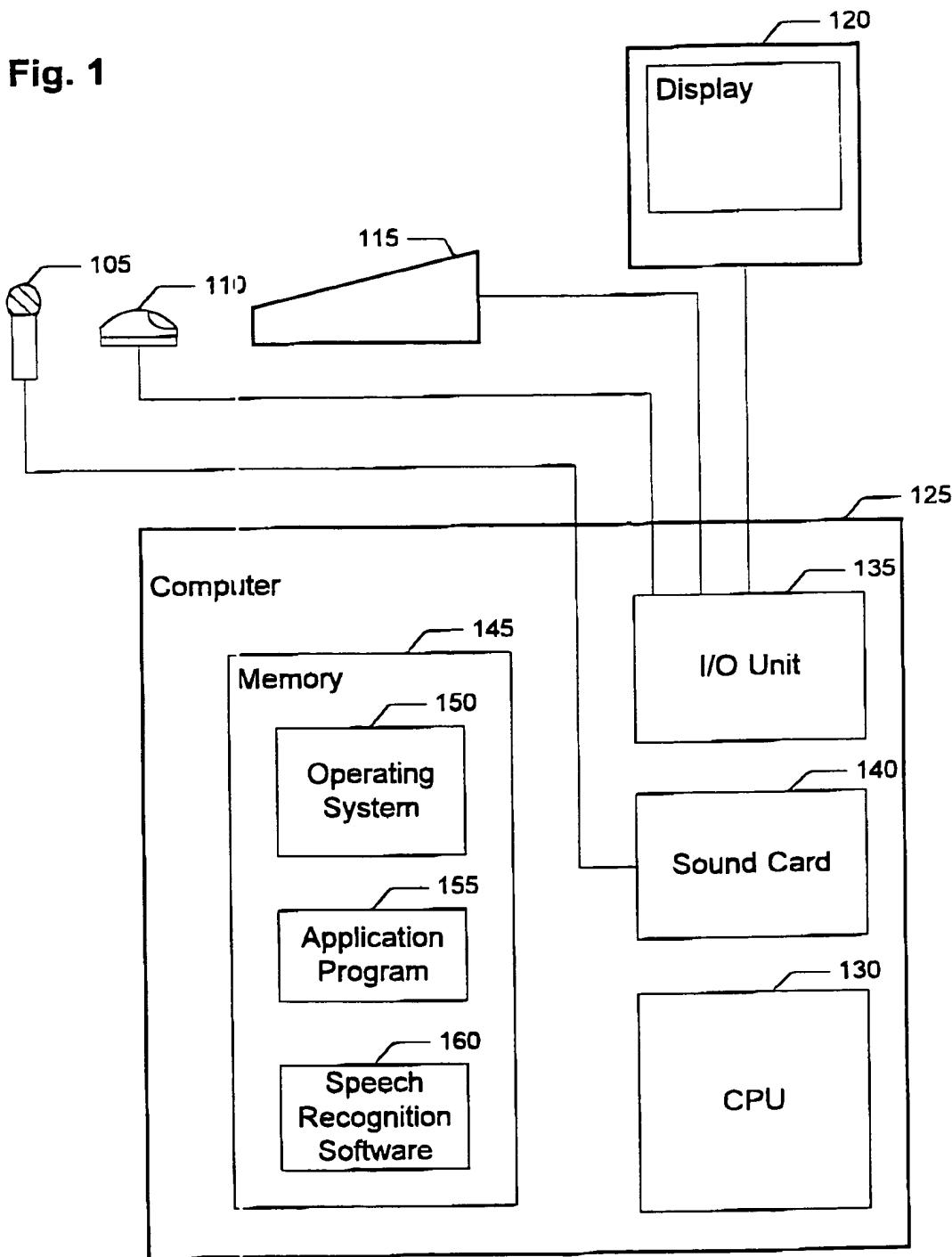


Fig. 1



23 FIGS

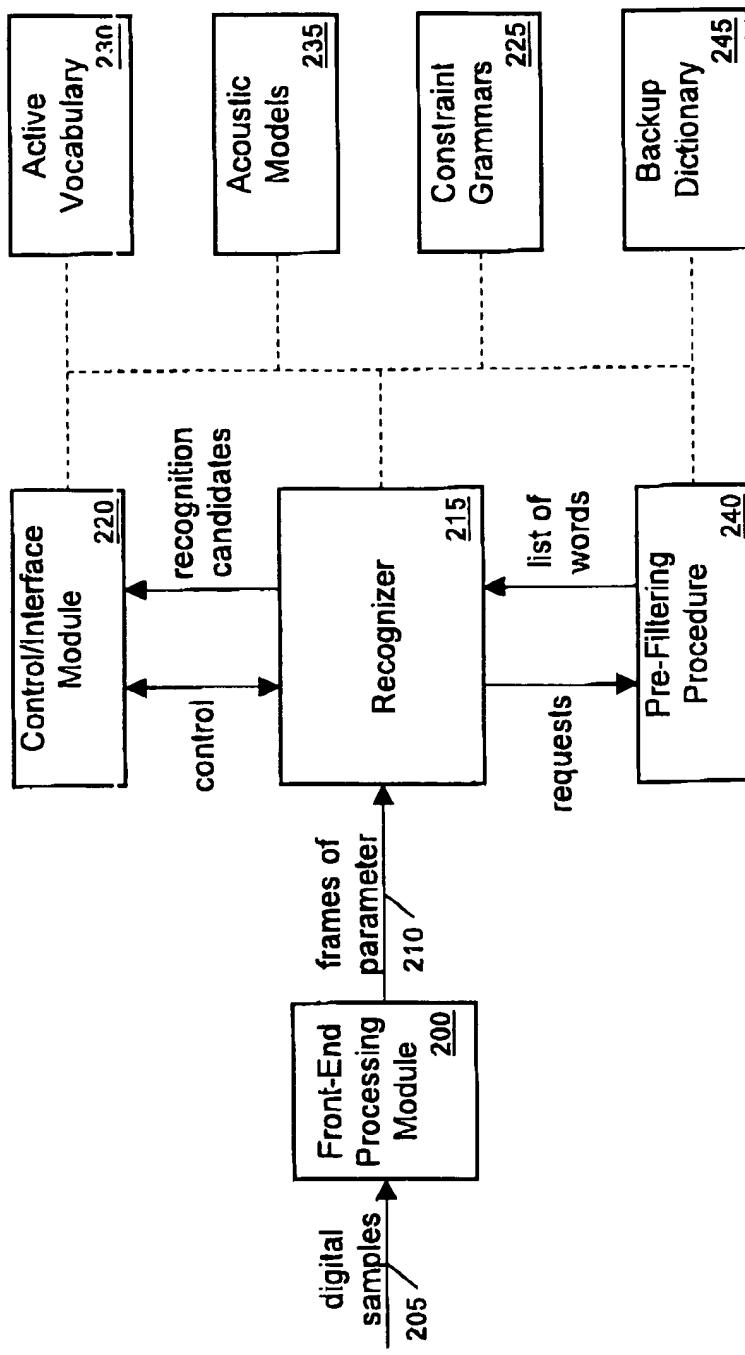


Fig. 2

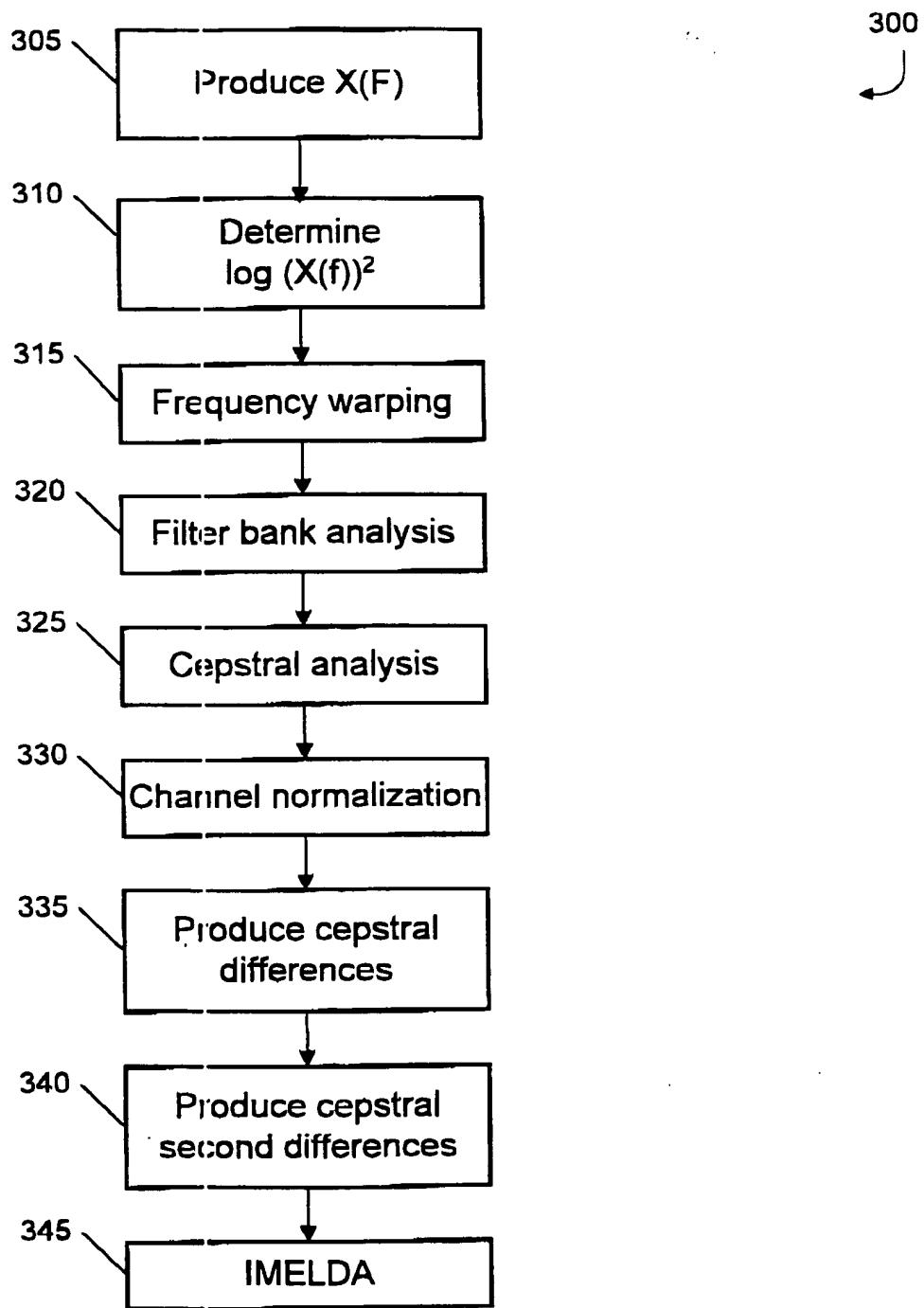


Fig. 3

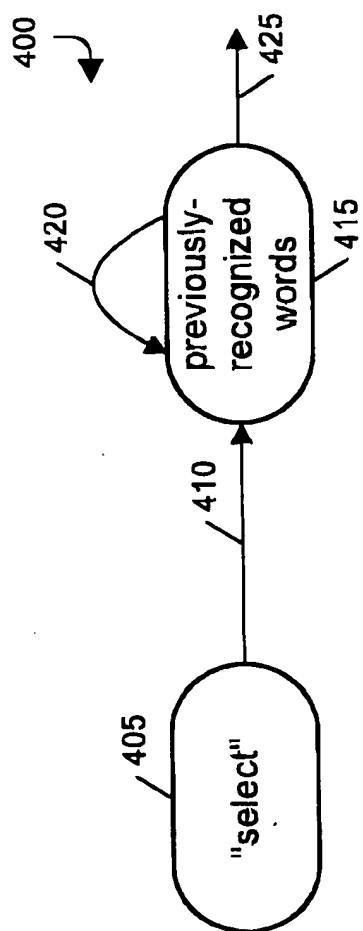


Fig. 4A

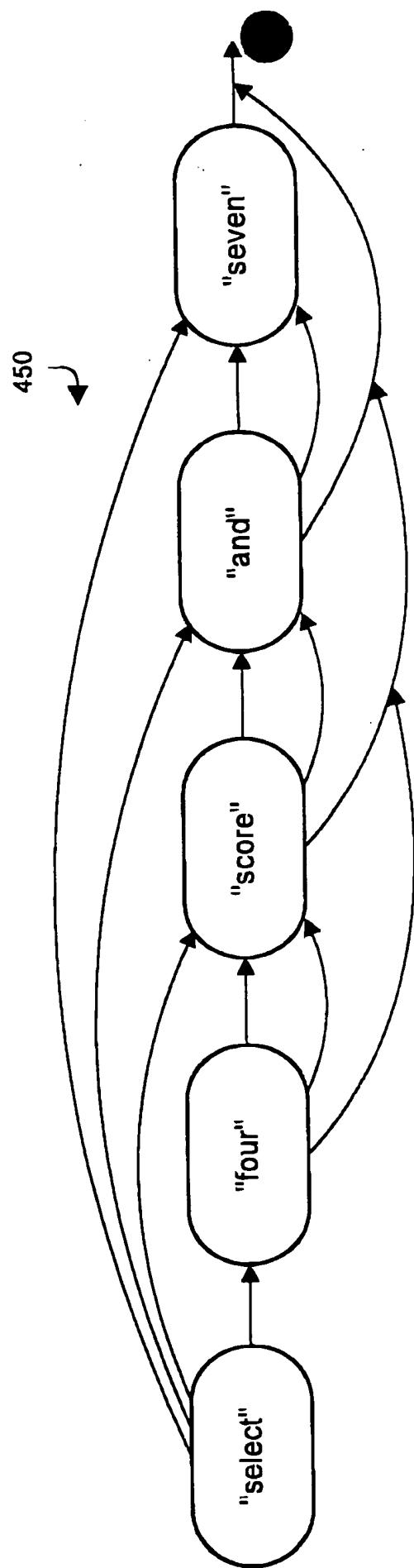


Fig. 4B

Fig. 5

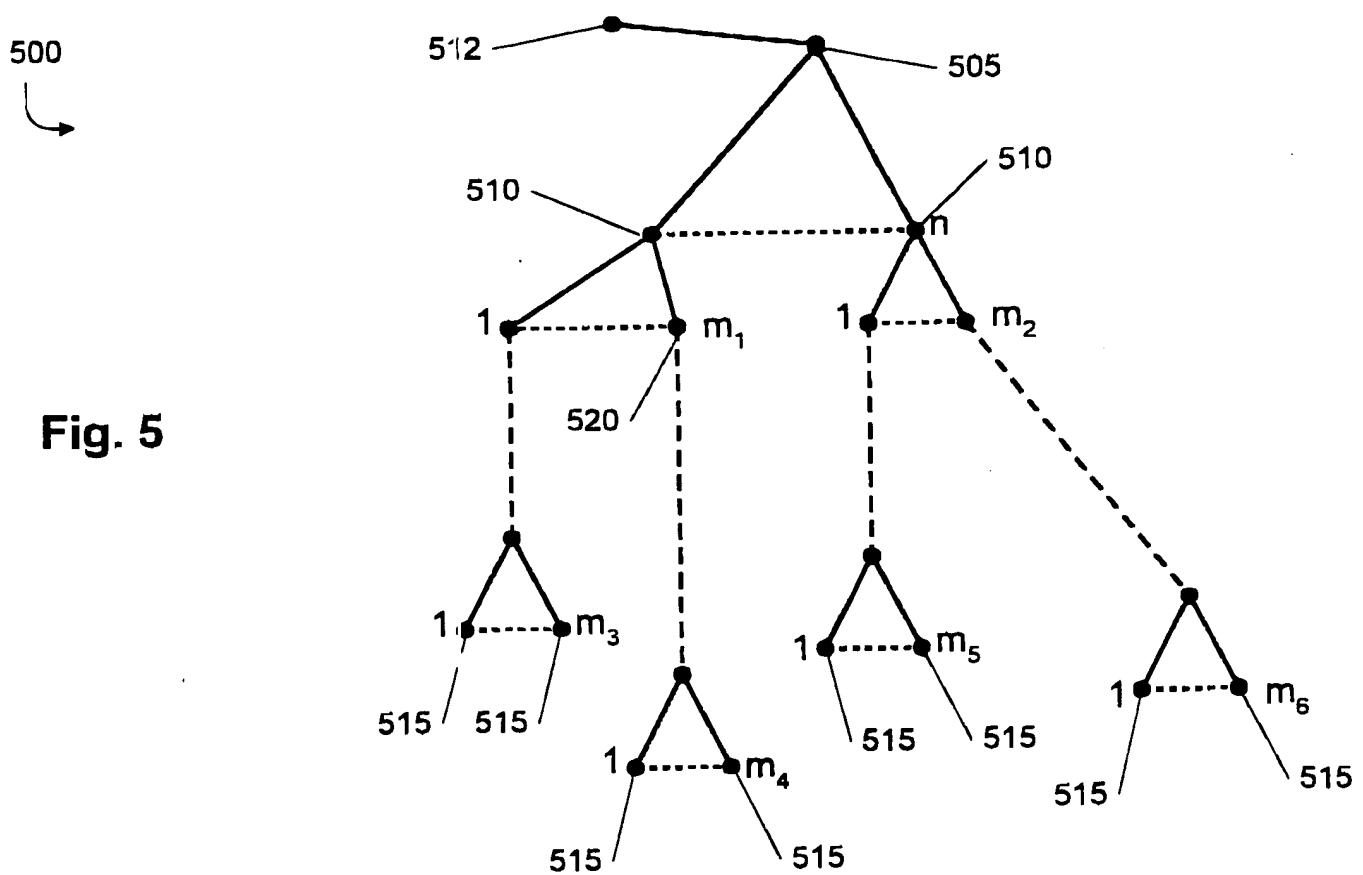
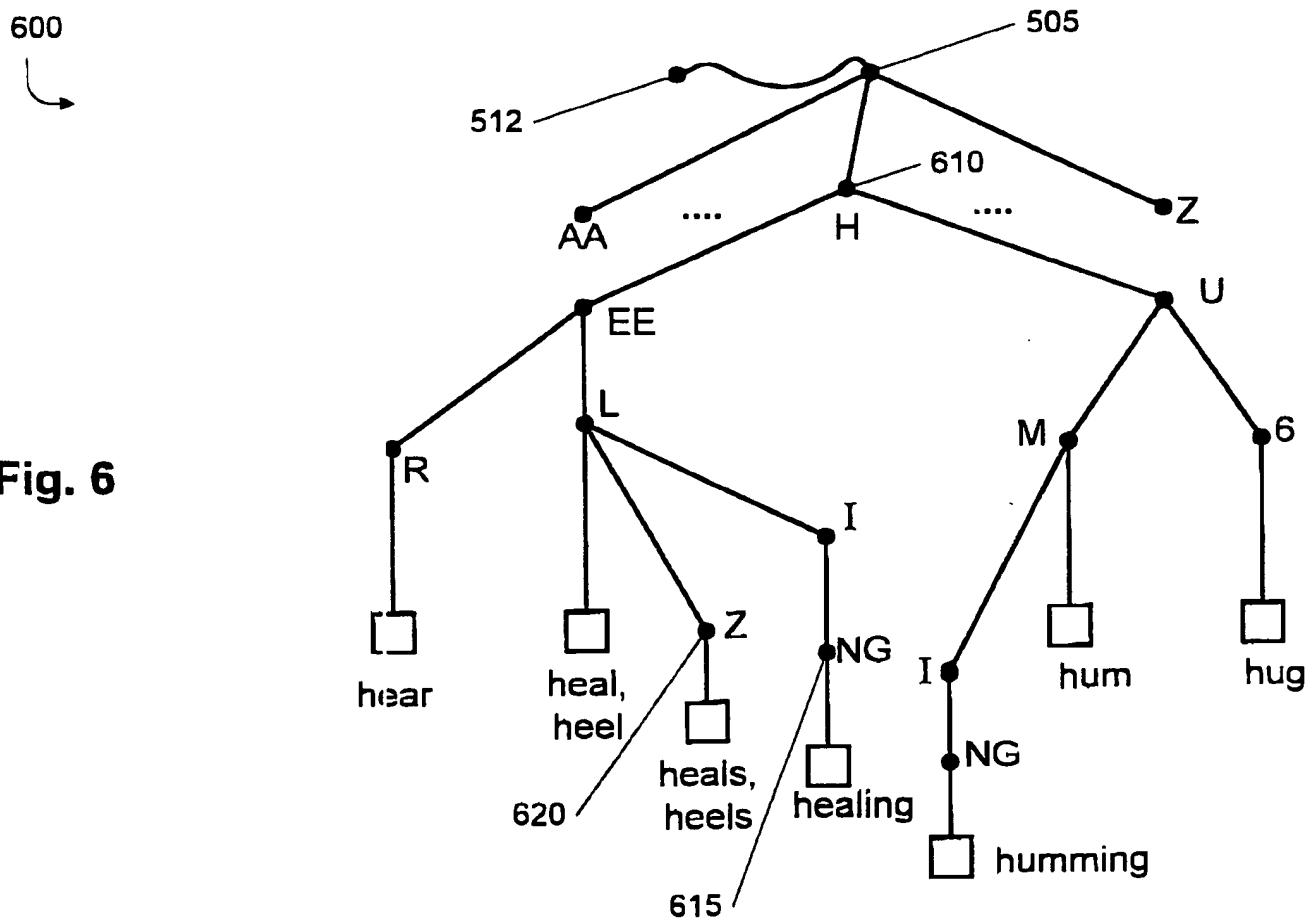


Fig. 6



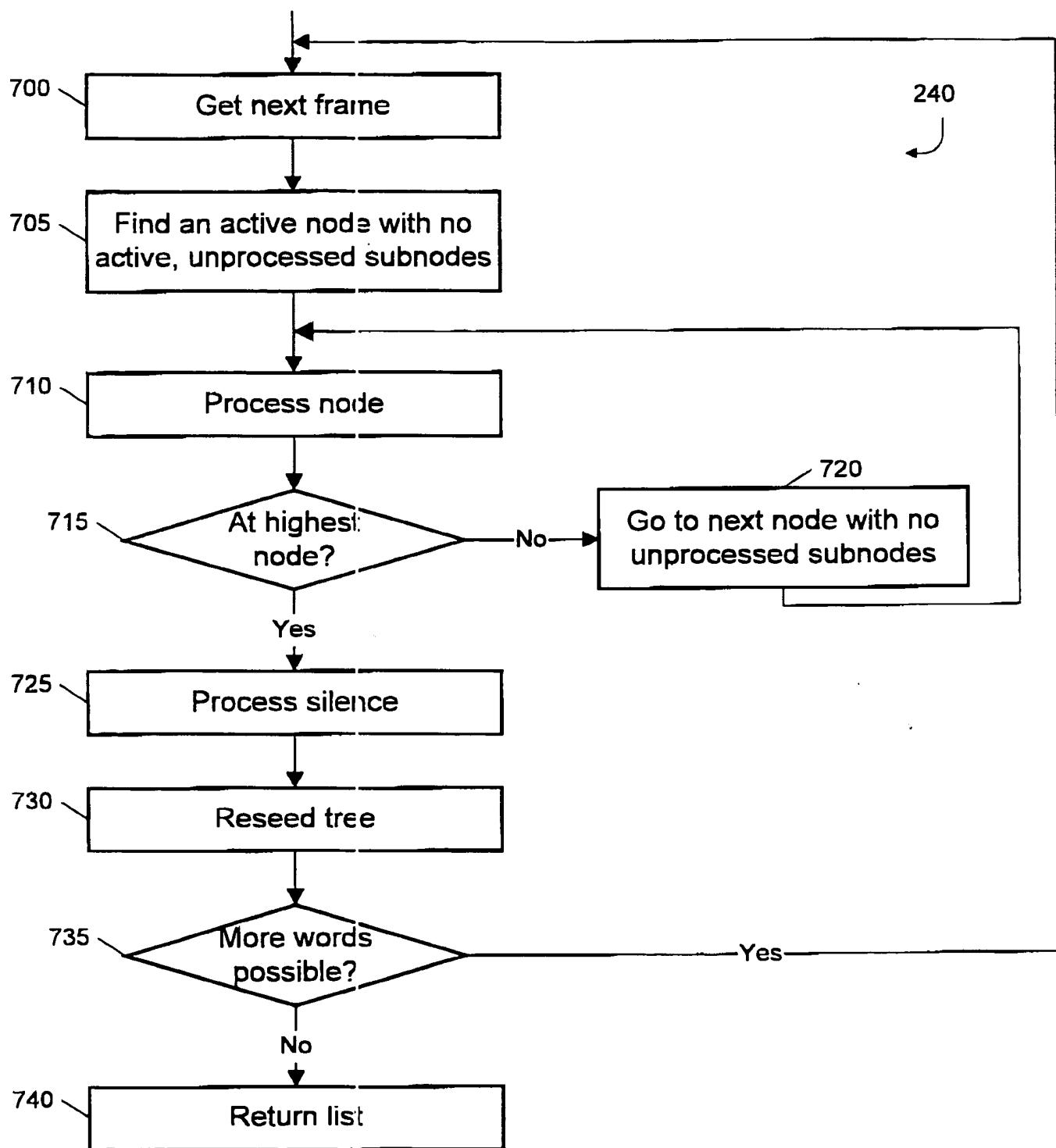


Fig. 7

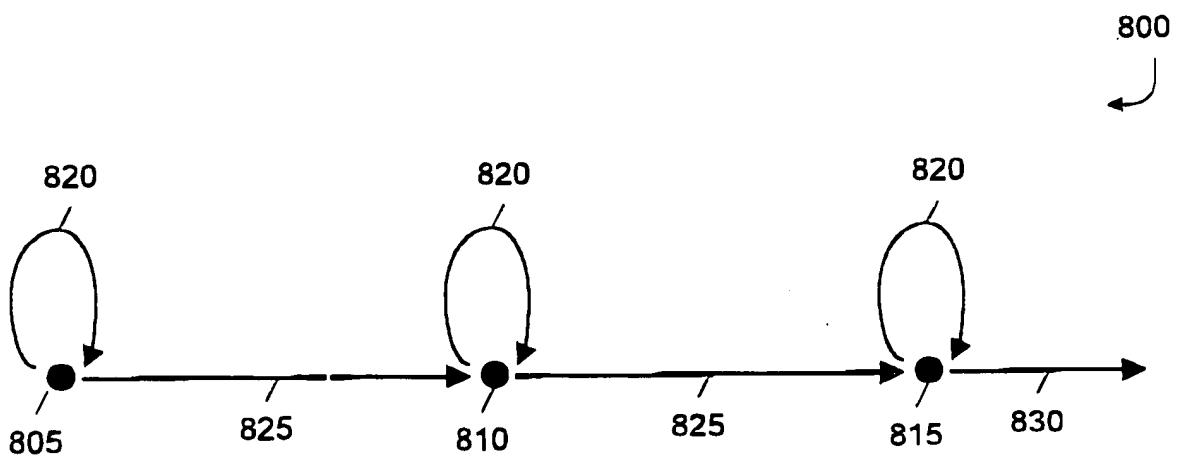


Fig. 8A

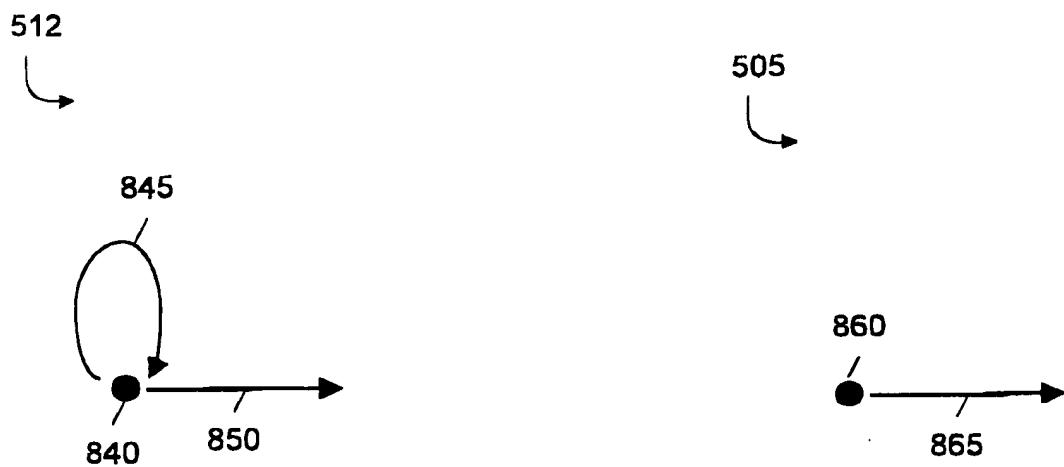


Fig. 8B

Fig. 8C

Frame	840 ("A")	805 ("B")	810 ("C")	815 ("D")	Next Node ("N")
900 — 0	$S_{A1} = A_{A1}$	-----	-----	-----	-----
905 — 1	$S_{A2} = S_{A1} + A_{A2}$	$S_{B1} = A_{B1}$	-----	-----	-----
910 — 2	$S_{A3} = S_{A2} + A_{A3}$	$S_{B2} = \min(S_{B1} + \text{stay}_{B1}, S_{A1}) + A_{B2}$	$S_{C2} = S_{B1} + \text{leave}_B + A_{C2}$	-----	-----
915 — 3	$S_{A4} = S_{A3} + A_{A4}$	$S_{B3} = \min(S_{B2} + \text{stay}_{B2}, S_{A2}) + A_{B3}$	$S_{C3} = \min(S_{C2} + \text{stay}_C, S_{B2} + \text{leave}_B) + A_{C3}$	$S_{D3} = S_{C2} + \text{leave}_C + A_{D3}$	$S_{N4} = S_{D2} + \text{leave}_D + A_{D4}$
920 — 4	-----	$S_{B4} = \min(S_{B3} + \text{stay}_{B3}, S_{A3}) + A_{B4}$	$S_{C4} = \min(S_{C3} + \text{stay}_C, S_{B3} + \text{leave}_B) + A_{C4}$	$S_{D4} = \min(S_{D3} + \text{stay}_D, S_{C3} + \text{leave}_C) + A_{D4}$	-----
925 — n	-----	$S_{Bn} = \min(S_{Bn-1} + \text{stay}_{Bn}, S_{An-1} + A_{Bn})$	$S_{Cn} = \min(S_{Cn-1} + \text{stay}_C, S_{Bn-1} + \text{leave}_B) + A_{Cn}$	$S_{Dn} = \min(S_{Dn-1} + \text{stay}_D, S_{Cn-1} + \text{leave}_C) + A_{Dn}$	$S_{Nn} = \min(S_{Nn-1} + \text{stay}_M, S_{Mn-1} + \text{leave}_M) + A_{Nn}$

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Fig.

Frame	810 ("A")	805 ("B")	810 ("C")	815 ("D")	Next Node ("N")
900 — 0	$S_{AO} = 0$	---	---	---	---
905 — 1	$S_{A1} = f(S_{AO}, A_{B1})$	$S_{B1} = f(S_{AO}, A_{B1})$	---	---	---
910 — 2	$S_{A2} = f(S_{A1}, A_{A2})$	$S_{B2} = f(S_{B1}, stay_B, S_{A1}, A_{B2})$	$S_{C2} = f(S_{B1}, leave_B, A_{C2})$	$S_{D3} = f(S_{C2}, stay_C, S_{B2}, leave_B)$	---
915 — 3	$S_{A3} = f(S_{A2}, A_{A3})$	$S_{B3} = f(S_{B2}, stay_B, S_{A2}, A_{B3})$	$S_{C3} = f(S_{C2}, stay_C, S_{B2}, leave_B)$	$S_{D4} = f(S_{D3}, stay_D, S_{C3}, leave_C)$	---
920 — 4	$S_{A4} = f(S_{A3}, A_{A4})$	$S_{B4} = f(S_{B3}, stay_B, S_{A3}, A_{B4})$	$S_{C4} = f(S_{C3}, stay_C, S_{B3}, leave_B)$	$S_{D5} = f(S_{D4}, stay_D, S_{C4}, leave_C)$	---
925 — n	$S_{An} = f(S_{An-1}, A_{An})$	$S_{Bn} = f(S_{Bn-1}, stay_B, S_{An-1}, A_{Bn})$	$S_{Cn} = f(S_{Cn-1}, stay_C, S_{Bn-1}, leave_C, A_{Cn})$	$S_{Dn} = f(S_{Dn-1}, stay_D, S_{Cn-1}, leave_D, A_{Dn})$	$S_{Nn} = f(S_{Dn-1}, leave_N, A_{Nn})$

Fig. 10

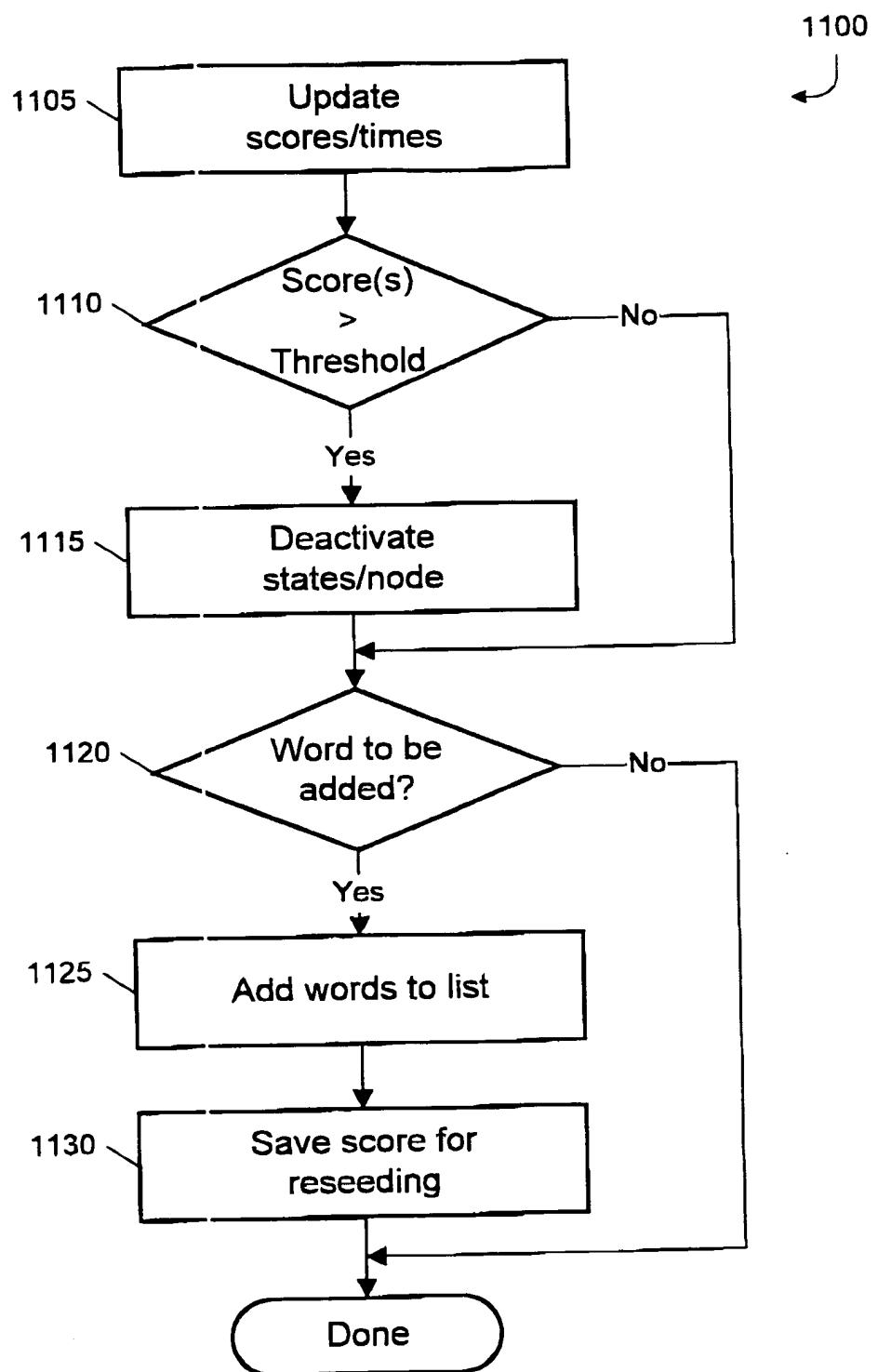


Fig. 11

Fig. 12

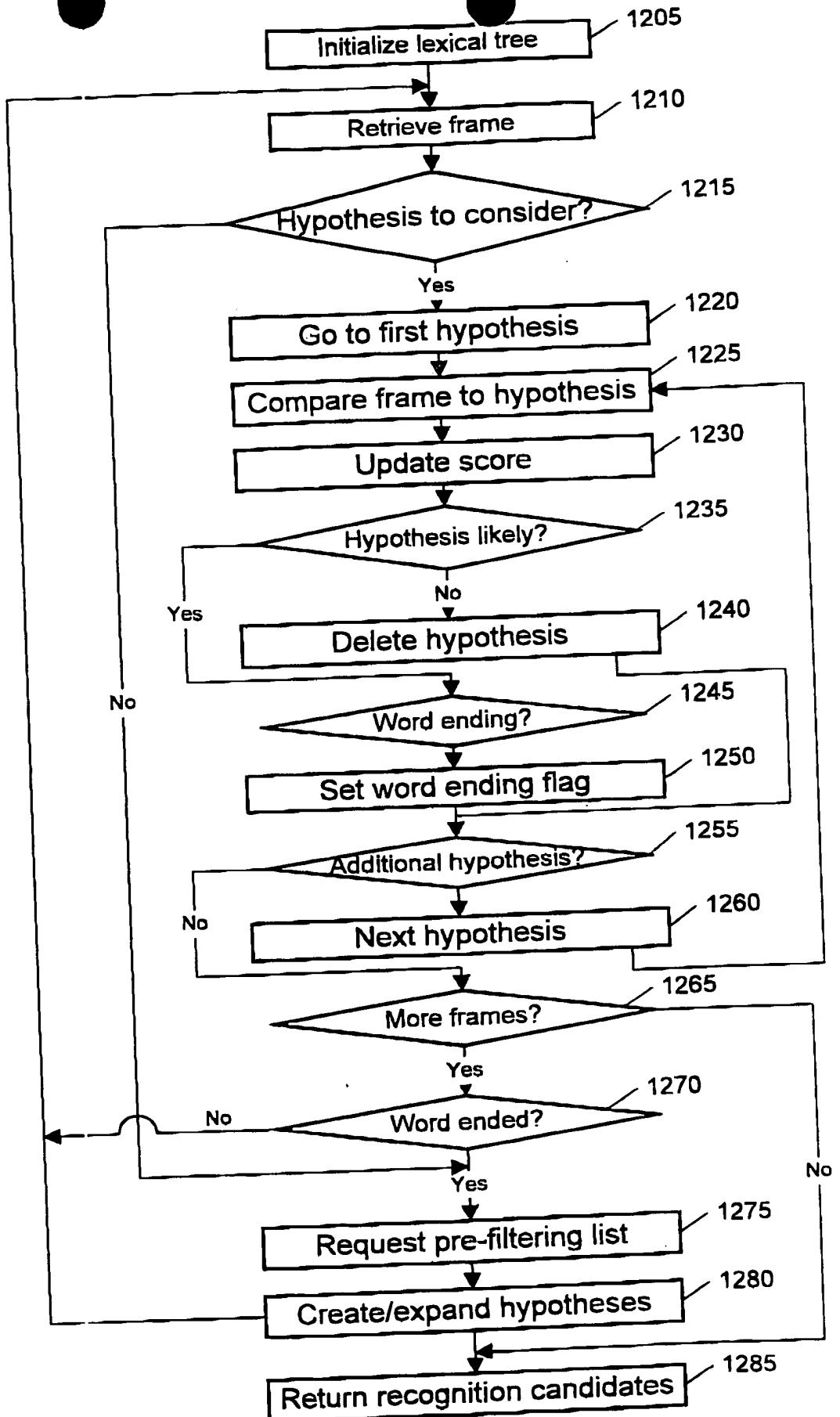


Fig. 13

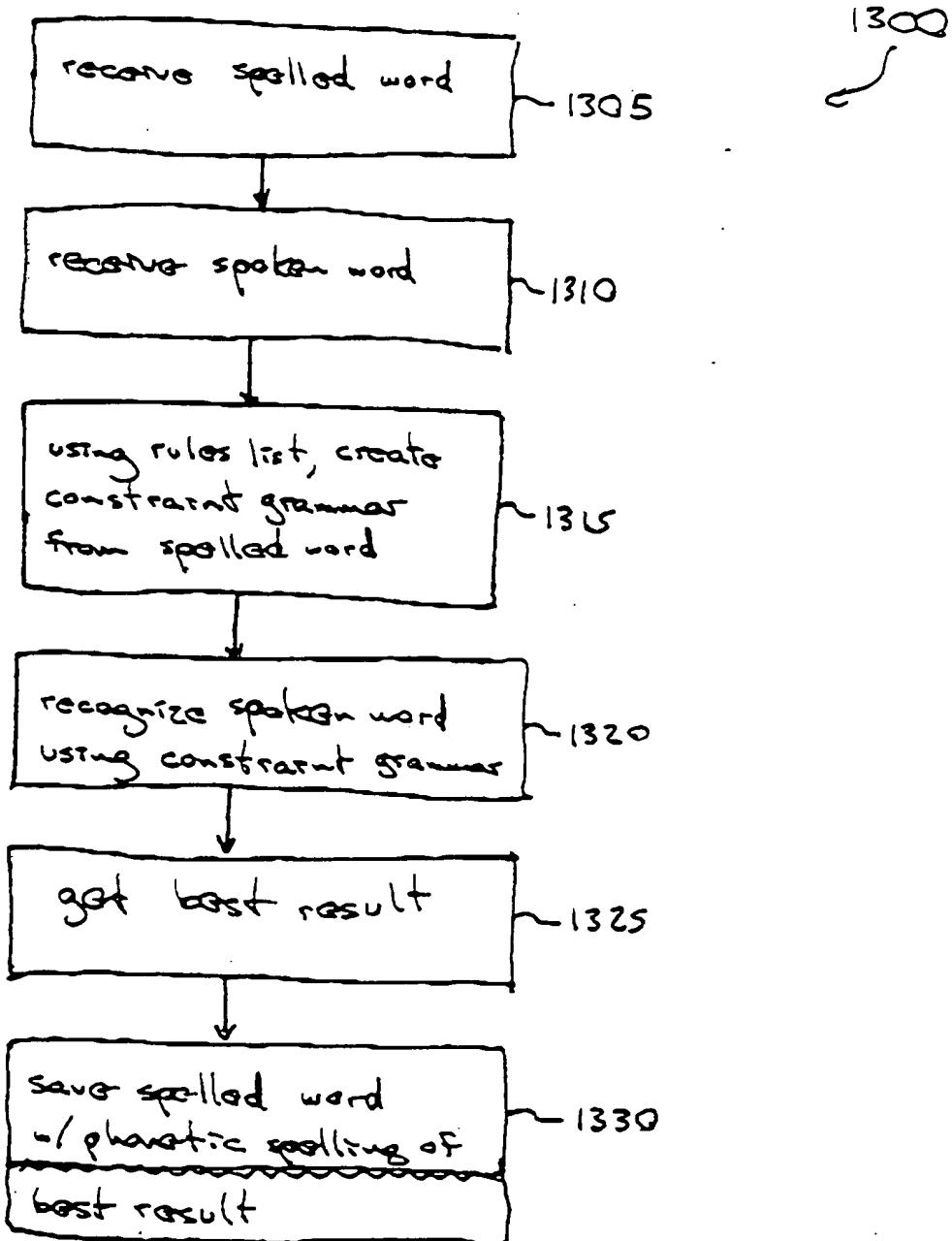


Fig. 14

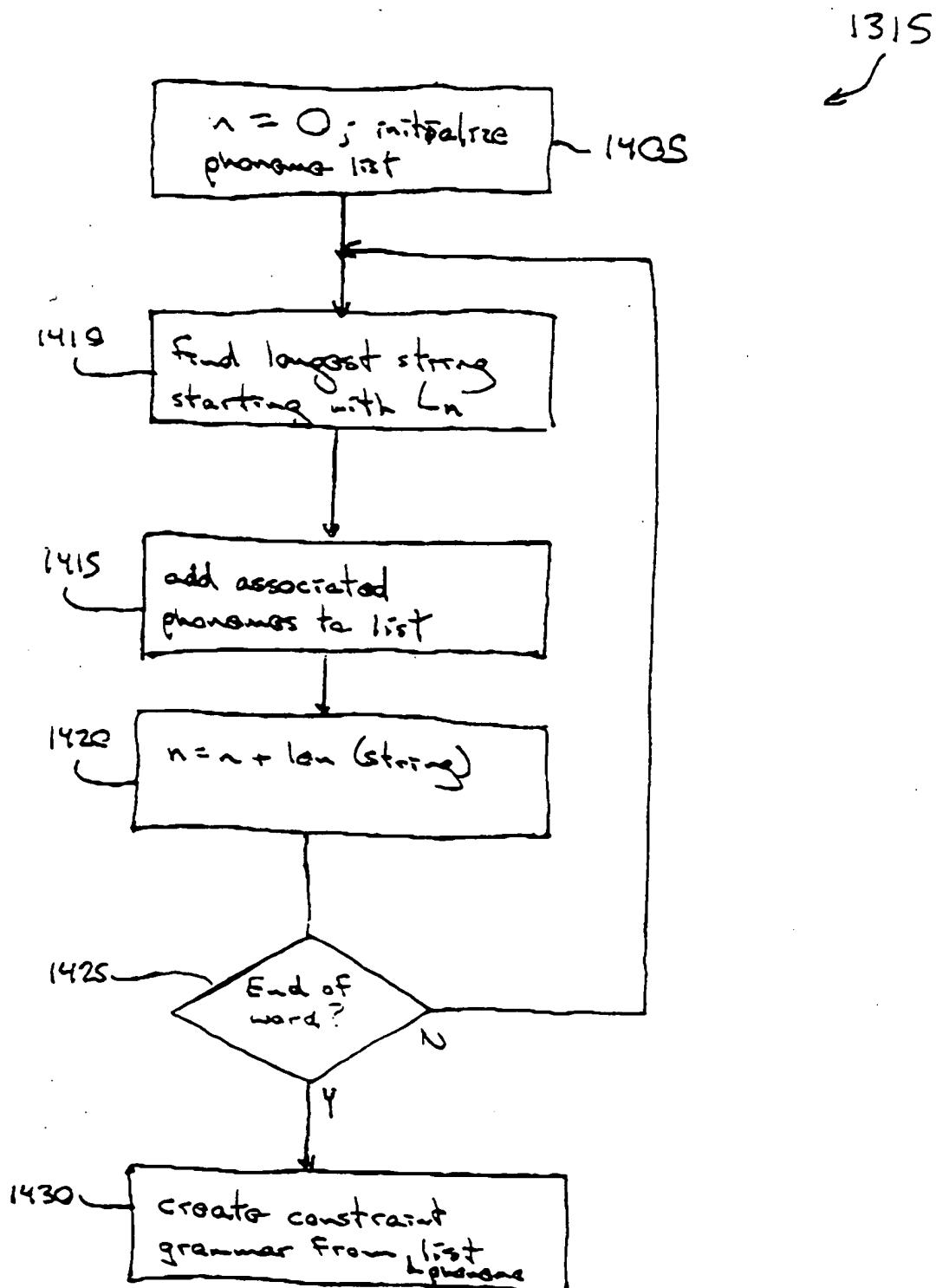


Fig. 150

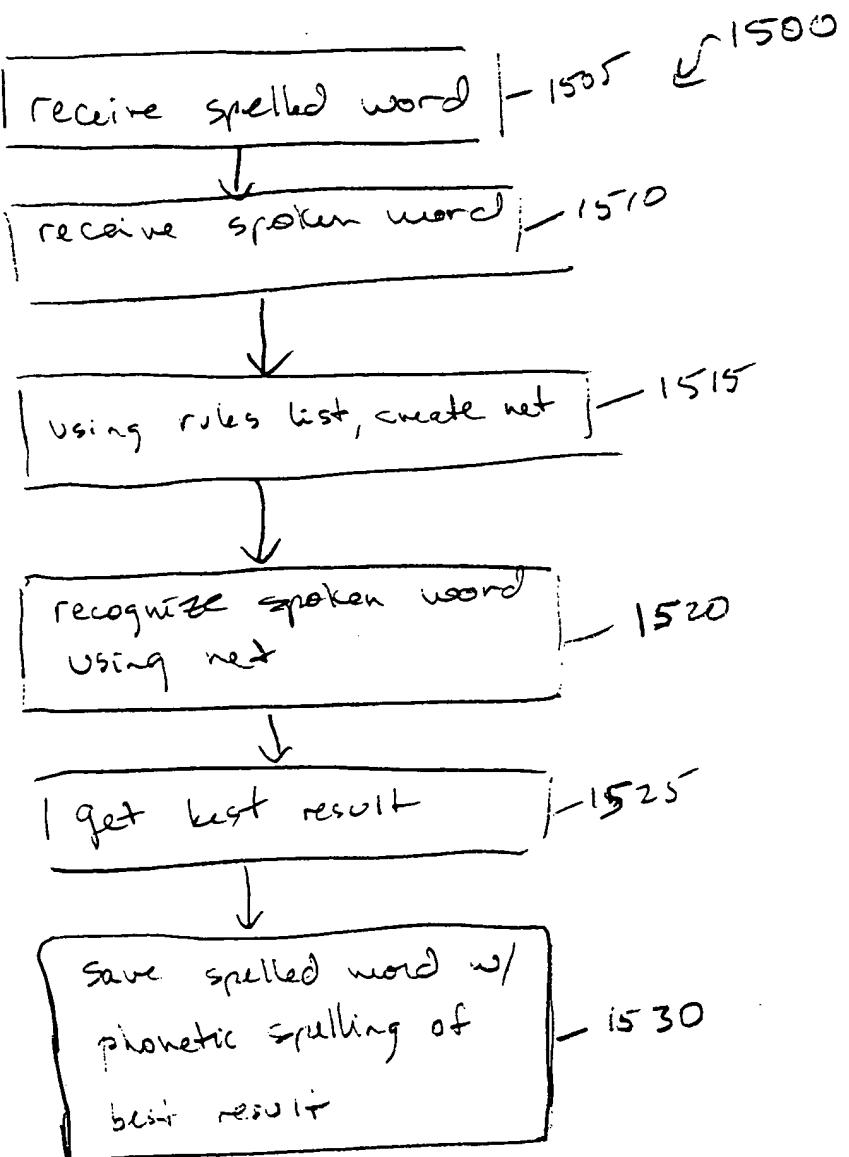
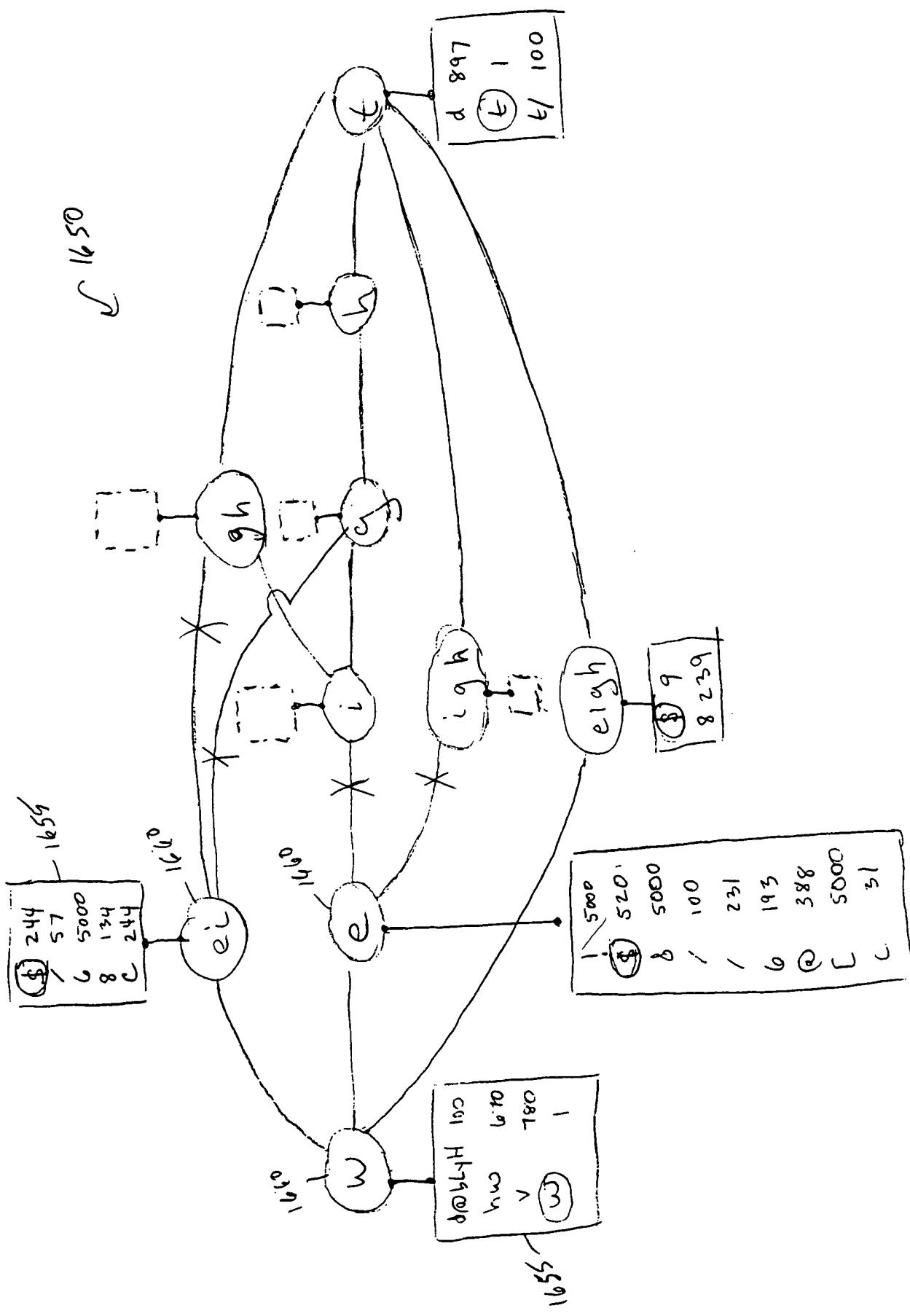


Fig. 16



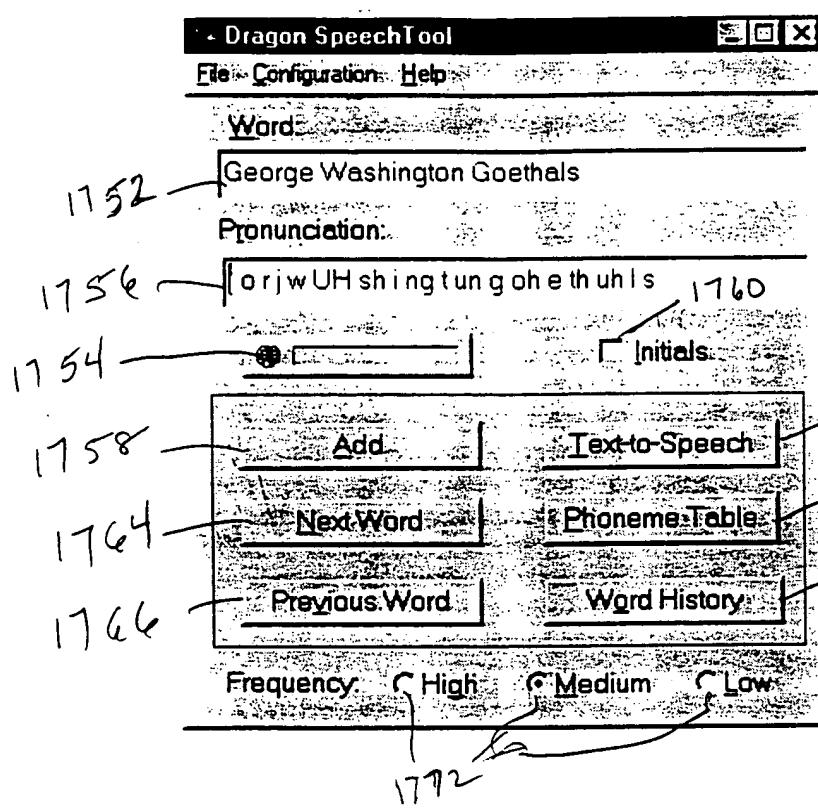


Fig. 1.7

Fig. 18

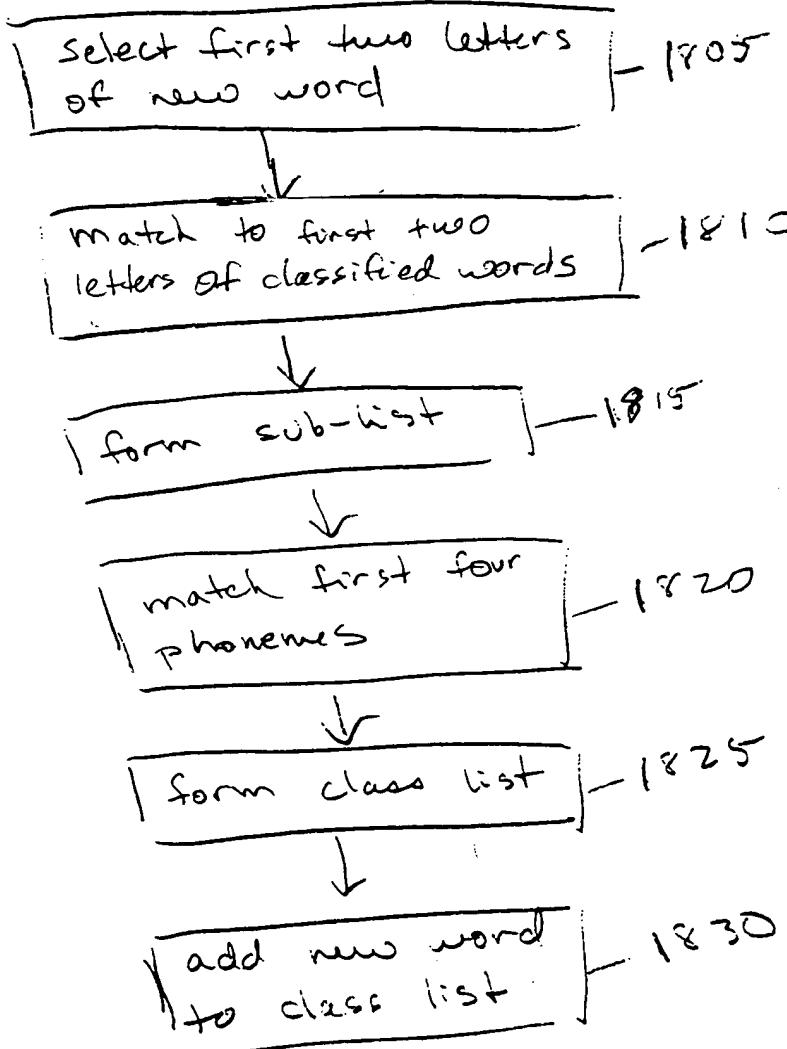


Fig. A

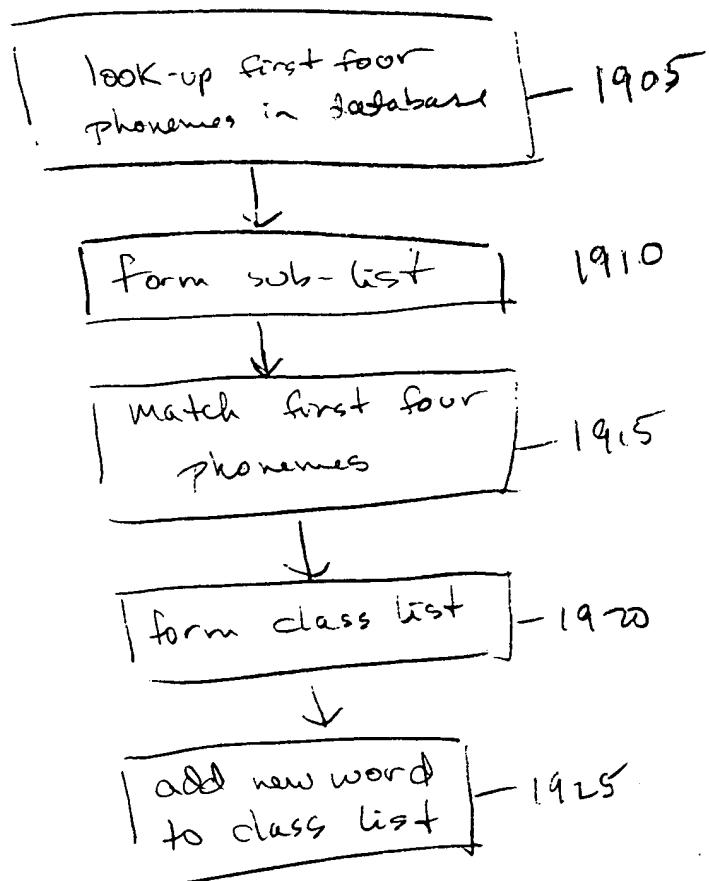


Fig 20

• "aw"
! "a"
\$ "ey"
& "ah"
) "AH"
* "ae"
' "AE"
/ "ee"
6 "i"
8 "ie"
: "oy"
< "OY"
= "ow"
? "OW"
G "uh"
A "ey"
C "c"
D "x"
E "El"
F "ue"
H "oo"
I "IE"
L "ul"
N "ng"
O "OH"
P "ur"
S "sh"
T "th"
U "UE"
V "UR"
Z "zh"
{ "o"
) "oh"
a "A"
b "b"
c "e"
d "d"
e "E"
f "f"
g "g"
h "h"
i "I"
j "j"
k "k"
l "l"
m "m"
n "n"
o "O"
p "p"
q "oo"
r "r"
s "s"
t "t"
u "UH"
v "v"
w "w"
y "y"
z "z"
("AW"
) "uh"
- "uh"